

INDUSTRIAL CHEMICALS

DEF - 92 EDM FLUID

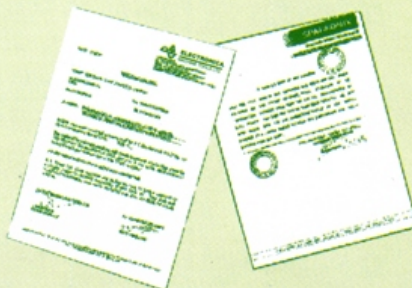
DEF-92 is economical as compared to other EDM fluids available in market & eliminates all risks involved in using Kerosene like **arching, nouseating odour, dust settlement** involved in the use of Kerosene.

Advantages of DEF - 92

- ▶ DEF - 92 is highly fluid while in use thereby allowing dust settlement speedily. This property not only increases the filter life but as well improves the finish & the efficiency of electrodes.
- ▶ DEF - 92 is odourless in nature thereby making it operator friendly.
- ▶ DEF - 92 is thermal resistant.
- ▶ The molecular structure of DEF - 92 also reduces the operating losses & gives indefinite life.
- ▶ High flash point of 105 C makes DEF - 92 the most desirable fluid on all sorts of EDM Machines.

Specifications of DEF - 92

1	Colour	:	Crystal Clear
2	Odour	:	Odourless
3	Specific Gravity	:	0.78±0.2
4	Flash point	:	105 C ± 2 C
5	Viscosity at 38 C	:	2.16 C. S.
6	Die Electric Strength	:	45 K. V.



EASY - TAP : TAPPING PASTE

Generally speaking, tapping is a problematic operation in engineering industry. The most important requirement in tapping is tap life. 2nd important criterion in tapping is the finish of threads. 3rd criterion is the application of GO-NOGO. We have taken all these points into consideration while making a new chemical, which is in paste form.

Because of the paste form you can use the chemical for open as well as blind holes. Spill-over is also considerably reduced while tapping. The paste gets converted into gaseous state thereby removing heat to a greater extent & hence improved tap life. The paste contains E. P. Additives which work from 200 C to 800 C thereby giving a good lubrication film in the defined temperature range.

Specifications of EASY-TAP

(1)	Colour	:	Pale Yellow.
(2)	Appearance:	:	Thick Paste.
(3)	Melting Point	:	40 C.
(4)	Active Matter	:	85%.
(5)	E. P. Additives	:	42%.



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■ Manufacturers of :

Degreasing Solutions, EDM Fluid, Synthetic Coolants. Wire Cut Corrasion Enibiter

DEALERS AT :

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